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THE SIS MZGATH

COMPUTER SIMULATION MODEL FOR STUDYING AIRCRAFT TAKE-OFF SCHDULES AT A TRAINING AIR FORCE BASE

by

Dimitris G. Macropoulos March 1988

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Computer Simulation Model for Studying Aircraft Take-off Schedules at a Training Air Force Base

by

Dimitris G. Macropoulos Captain, Hellenic Air Force B.S., Hellenic Air Force Academy, 1978

Submitted in partial fulfillment of the requirements for the degree of

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ABSTRACT

This thesis presents a computer simulation model for studying take-off schedules at Kalamata Air Force Base in Greece. Six aircraft take-off schedules were examined and a comparison of results was based upon factors of performance and efficiency/safety. The overall simulation model can be easily modified to examine other aircraft takeoff schedules.

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I. INTRODUCTION

THE PROBLEM

Air Traffic Control has become a safety issue of great importance during the last decade because of the many near-miss or tragic accidents that have occurred at military and civilian airports worldwide. The main reasons for these accidents are:

- * Air Traffic Control system failure,
- * Air Traffic Control erroneous procedures,
- * Pilot error,
- * Weather conditions,
- * Increased air traffic.

This issue has even greater significance at military air training bases because of the very high ratio of student pilots to experienced pilots that are using the air space and because of the large volume of aircraft activity in the air in specific areas. It is standard military training practice for a large number of training aircraft to be assigned to the same radio channel for aircraft-to-aircraft and for aircraft-to-air traffic controller communications and to have a large number of training aircraft following approximately the same air pattern with the same air speed and altitude. These conditions can increase the probability

of breakdowns in synchronization and communication between aircraft and between the aircraft and the air traffic controllers and can therefore increase the probability of accidents occurring.

Kalamata Air Force Base is an Air Force training base located in southern Greece. This Base utilizes two types of aircraft for training purposes, T-37's and T-2's. The two different types of aircraft used at Kalamata Air Force Base ordinarily have different flight schedules, flight capabilities, and training missions that would allow them to take-off and begin their training flights at different times. However because of current operational constraints it is common for a group of T-2 and T-37 aircraft to complete their missions at approximately the same time so that they simultaneously return to the local Air Traffic Pattern. It is during the simultaneous approach of the returning aircraft that a critical safety problem arises due to the traffic congestion and pilot fatigue. Furthermore, the inefficient aircraft schedules interfere with the performance of the scheduled activities. A more efficient scheduling of aircraft take-offs can remedy the safety problems and also can diminish the necessity for aircraft to wait in order to get into the mission areas.

This thesis provides a computer simulation model programmed in GPSS for the IBM-PC for analyzing current procedures for the efficient management and control of the

air traffic of Kalamata Air Force Base. The thesis contains the model logic, the GPSS program, model validation and model results.

II. MODEL DEVELOPMENT

A. DESCRIPTION

The environment that is modeled is the operation of the Kalamata Air Force Training Base in Greece. This operation is modeled as a sequential multiserver limited capacity queuing system. The server elements of the model consist of the base, two runways, an air traffic pattern and eight training mission areas.

The base, runways and air traffic pattern are illustrated in Figure 2.1. The air traffic pattern is modeled as a set of sequential servers consisting of two entrance points (EP1 and EP2), the initial point (IP), the low initial point (LIP), the break point and the base key. EP1 is the entrance point for the aircraft returning from a western mission area and EP2 is the entrance point for aircraft returning from an eastern mission area.

The mission areas are represented in the model as single points. Specific mission area training activity is not modeled. The eight mission areas are the neighboring areas around the airport and are illustrated in Figure 2.2. The areas west of the airport are numbered one through four and the areas east of the airport are numbered five through eight.



Figure 2.1 Air Traffic Pattern



Figure 2.2 Mission Areas

The calling population consists of a basic training squadron employing T-37 type aircraft an advanced training squadron employing T-2 type aircraft and occasional aircraft from other bases.

B. MODEL LOGIC

The general flow through the model for a typical aircraft is as follows:

A take-off time is scheduled for the aircraft from one of the two squadrons and the aircraft enters the base activity queue at that time. If there is no runway or air space conflict with other aircraft landing or taking-off, the aircraft takes-off and proceeds to the base departure point where it requests and is assigned to a mission area to carry out the scheduled training activities.

If all training mission areas are occupied the aircraft is assigned to the mission training area with the smallest waiting line and in the case of ties the aircraft is assigned to the mission area with the earliest expected departure time for the occupying aircraft. All the aircraft that wait for a mission area to become available, maintain a maximum altitude of 7000 feet at the corresponding areas and perform training maneuvers consistent with the altitude safety requirements. Once the aircraft enters the mission training area it stays in the mission area for a standard length of time for the aircraft type and performs the scheduled activities.

At the completion of the mission area training activities the aircraft returns to the base and enters the returning air traffic pattern and follows the sequence of events as described below and illustrated in Figure 2.1.

Aircraft returning from the western mission areas enter the air traffic pattern at entrance point EP1 and aircraft returning from the eastern mission areas enter the air traffic pattern at entrance point EP2. The sequence of air legs in the base air traffic landing pattern and the aircraft capacity of each air leg is as follows.

Air Leg	Aircraft	Capacity	
EP1-EP2		2	
EP2-IP		2	
IP-LIP		2	
LIP-Break Point		3	
Break Point-Base	Кеу	3	
Base Key-Final		2	

If any of the first four air legs is at full capacity when an aircraft attempts to enter, the aircraft must orbit at the air leg entry point and wait for entry. If the Break Point-Base Key leg is at full capacity when an aircraft attempts to enter, the aircraft attempting entry returns to the LIP-Break Point air leg entry point. If the Base Key-Final leg is at full capacity when an aircraft attempts to

enter, the aircraft attempting entry performs "go around", that is, it cancels the landing and attempts a "close approach" pattern.

Aircraft in the "close approach" pattern re-enter the air traffic pattern at the Base Key point if no other aircraft is in the Break point-Base Key air leg and if no other aircraft is waiting for take-off. Otherwise they re-enter the air traffic pattern by joining the waiting line at the LIP entry point.

Upon being cleared for landing the aircraft will either land and return to the squadron or if flying constraints allow the aircraft will perform a touch and go landing. If a touch and go landing is made the aircraft will either enter the "close approach" pattern or attempt to re-enter the air traffic pattern with associated probabilities of 0.20 and 0.80. If there is a waiting line at the LIP point or if the IP-LIP air leg is at full capacity the touch and go aircraft will either continue to LIP or re-enter the air traffic pattern at the EP1 entry point with associated probabilities of 0.70 and 0.30.

It is also possible that the flow of aircraft in the air traffic landing pattern can be interrupted by emergency events. Emergency events such as engine failure, oil pressure failure, low fuel, or landing gear failure, are common occurrences that require the aircraft with the emergency to land as soon as possible. When such an

emergency event occurs, the aircraft with the emergency preempts all other aircraft in the landing pattern. During the emergency the nonemergency aircraft in the landing pattern upon reaching the IP, LIP, or Break air leg points leave the pattern and return to the entrance point EP1 and join the orbiting waiting line. If a nonemergency aircraft is on the Base-Final air leg when the emergency situation arises the aircraft continues and makes a full stop landing.

During the emergency the aircraft present in the mission areas do not leave their areas but after completing their scheduled activities orbit at a lower altitude until the emergency ends to avoid interfering in the local traffic pattern. Aircraft returning to the air traffic pattern will not enter the pattern but will orbit at the entrance point until the emergency ends.

If an aircraft take off is scheduled during an emergency event the take-off is delayed until the emergency event is completed.

C. INPUT AND OUTPUT

All input data for the model as well as suggestions for model structure was provided by the instructor pilots and from the control tower personnel at the Kalamata Air Force Base. The general inputs to the model consisted of individual aircraft characteristics and performance data, alternate take off schedules, mission

area constraints, time distributions for assignments in the mission areas, and the time distances between the reference points for the air legs in the air traffic pattern.

The model outputs contain information pertaining to the aircraft of each squadron, the air traffic pattern and mission area utilization. The following output is available.

- 1. Aircraft total flight time distribution.
- Number of aircraft by squadron in the east and the west mission areas.
- 3. Number of aircraft take-offs.
- 4. Number of entries in each mission area.
- Number of entries in each leg of the air traffic pattern.
- Maximum number of aircraft waiting in each queue.
- 7. Average wait time for each queue.
- 8. Waiting time distributions for the following queues:
 - a. Air traffic controller.
 - b. Entry points, EP1 and EP2.
 - c. Initial point, IP.
 - d. Low Initial point, LIP.

III. GPSS APPLICATION

A. BRIEF GPSS DESCRIPTION

GPSS is the General Purpose Simulation System language developed by IBM for modeling and simulating queuing systems. GPSS was used to model the Kalamata Air Force Base air traffic operations. The GPSS program is included in Appendix A.

GPSS uses the process interaction approach for modeling in which the model entities are either temporary or permanent. The temporary entities are called transactions and the permanent entities are called facilities and storages. The transactions represent the calling population and the facilities and storages represent the service centers. Transactions interact with other transactions and with the facilities and In the Kalamata Air Force Base model the storages. calling populations of aircraft are represented by transactions and the mission areas and the air traffic landing pattern segments are represented by facilities and storages.

The modeling and programming approach in GPSS is to define a set of programming statements called blocks that represent the entrance and flow of the transactions into the queuing system composed of the

facilities and storages. There can be many transactions simultaneously moving through the blocks. At any point in time each transaction is positioned at a block and most blocks can hold many transactions simultaneously. The transfer of a transaction from one block to another occurs instantaneously at a specific time or when some change of system condition occurs. Time in the GPSS model is managed by the next event sequence with the simulation clock changing at nonuniform discrete time points when the state of the system changes. Transactions continue to move through the system until they either encounter a waiting line or service time delay.

In GPSS simulated clock time is an integer value whose scale value is chosen by the programmer. The unit of time is not specifically stated but is implied by providing all times in the same units. In the Kalamata Air Force Base model the unit of time used is the second.

B. MODEL STRUCTURE IN GPSS

A brief description of some of the important programming blocks and storage areas used in the GPSS Kalamata Air Force Base model are contained in this section.

GENERATE and TERMINATE blocks: Transactions are created and enter the system at one or more GENERATE blocks and are removed from the simulation at TERMINATE blocks.

The time and frequency with which transactions enter the system are controlled by the GENERATE block. In the Kalamata Air Force Base model GENERATE blocks are used for the entry of training aircraft from the squadrons for take off assignments and for the entry of occasional aircraft from other bases into the Kalamata air traffic landing pattern.

ADVANCE block: The ADVANCE block will hold transactions for a specified or computed number of time units. The purpose of the ADVANCE block is to hold the transactions in service. In the Kalamata Air Force Base model ADVANCE blocks are used to simulate the time delays associated with take off delays, training mission areas and transit from point to point in the air leg segments of the air traffic landing pattern.

TEST block: The TEST block is used to manage or transfer transactions based upon the test conditions. In the Kalamata Air Force Base model the TEST block is used to prevent aircraft from entering the system after the daily training period and to assure that the aircraft in the system are correctly processed in order to complete all landings after the daily training period ends.

GATE block: The GATE block is used as a gate to interrupt the flow of transactions depending upon conditions that set the gate to "open" or "closed". In the Kalamata Air Force Base model GATE blocks are used to

prevent aircraft from continuing in the air traffic landing pattern or the take-off queue during an emergency event.

SELECT block: The SELECT block is used to direct the flow of transactions. In the Kalamata Air Force Base model SELECT blocks are used to assign the aircraft to the training mission areas after take-off.

JOIN, REMOVE, COUNT and MARK blocks: The JOIN, REMOVE, COUNT and MARK blocks are used to collect, remove, count and identify transactions in the queue. In the Kalamata Air Force Base model if the training mission areas are occupied the JOIN, REMOVE, COUNT and MARK blocks are used to determine current aircraft assignments based upon the shortest waiting lines for the areas.

FACILITIES and STORAGE areas: GPSS FACILITIES and STORAGE areas are used to collect and hold transactions for time delays that can be associated with service or performance of the transactions. A GPSS FACILITY can hold one transaction. A GPSS STORAGE area can hold more then one transaction. In the Kalamata Air Force Base model eight FACILITIES model the eight mission areas, one FACILITY models emergency aircraft, one FACILITY models the air traffic controller, four facilities model aircraft synchronization, and six STORAGE AREAS have been used to model the air leg segments of the air traffic landing pattern as described in the following page.

FACILITY	MODEL
101	Mission area 1.
102	Mission area 2.
103	Mission area 3.
104	Mission area 4
105	Mission area 5.
106	Mission area 6.
107	Mission area 7.
108	Mission area 8.
DANGER	Emergency aircraft.
CNTR	Traffic controller.
DUMY1	Aircraft synchronization.
DUMY2	Aircraft synchronization.
DUMY3	Aircraft synchronization.
DUMY4	Aircraft synchronization.

STORAGE AREA	Air Leg Segment
CAP1:	EP1-EP2
CAP2:	EP2-IP
CAP3:	IP-LIP
CAP4:	LIP-BREAK POINT
CAP5:	BREAK POINT-BASE KEY
CAP6:	BASE-FINAL

C. GATHERING STATISTICS WITH GPSS

GPSS automatically records data and collects queue statistics for transactions that pass through a storage area. In addition to the previously described GPSS programming blocks that manage the flow of transactions there are several block types that are specifically designed to gather statistics on transactions. These blocks and their application are described in this section.

QUEUE and DEPART statistic blocks: QUEUE and DEPART blocks are used to identify specific data collection points in the queue.

Data on transactions that move through the queue and enter and leave associated QUEUE and DEPART blocks is collected as separate sets of queue statistics. In the Kalamata Air Force Base model queue statistics were accumulated over the entire period of the simulation, in each queue of the air traffic pattern and in each queue of the mission areas. The accumulated statistics for each of the model queues are identified in the following list.

> Queue Statistics Maximum number of aircraft. Average number of aircraft Standard deviation of the number of aircraft. Average waiting time. Number of entries.

Number of entries that did not wait for entry. Average wait time to enter the queue.

TABULATE, TABLE and QTABLE statistic blocks: The TABULATE, TABLE and QTABLE blocks are used to collect data for frequency and cumulative frequency tables. The TABLE and QTABLE blocks define the transaction characteristics that are to be counted and the range of the frequency tables. Data on characteristics of the transactions that pass through a TABULATE block are automatically collected. The TABULATE block may be used anywhere in the GPSS program and can collect data on all of the transactions computed characteristics. The TABULATE, TABLE and QTABLE blocks are used in the Kalamata Air Force Base model to tabulate the total flight time distribution for the two types of aircraft and waiting time distributions for all of the model queues.

IV. MODEL VALIDATION

The Kalamata Air Force Base model was validated by comparing model output to historical data for a specific take off schedule for the squadrons of aircraft. Historical data was made available for each aircraft for a three day period. The historical data is included in Appendix C.

For each aircraft the historical data consisted of the interarrival times for take off, the time spent waiting in the air traffic controller queue, the time spent waiting to enter area 3 and the total flight time. The historical data was accumulated and averaged for the three days of base activity. Using the historical interarrival rates as model inputs the model generated waiting times and total flight times were compared to the historical data.

The historical interarrival rate appeared to be nonhomogeneous on a daily basis. Therefore the operations day was broken into time periods for which the interarrival rates were homogeneous. These time periods were:

1)	07:30 - 08:40	5)	11:40	-	14:00
2)	08:40 - 09:10	6)	14:00	-	14:30
3)	09:10 - 11:10	7)	14:30	-	16:20
4)	11:10 - 11:40	8)	16:20	-	17:30

For each time period the interarrival times appeared to have an exponential distribution. This hypothesis was tested using the Kolmogorov-Smirnov test and was not rejected. The hypothesis test results are included in appendix D. With this base information the model was run for a period of eight days using the hypothesized exponential distributions for the take off interarrival times. The validation comparison tests follow.

Figure 4.1 displays a plot of the comparison of the actual wait time with model generated wait time for entry to area 3, and Figure 4.1a displays the regression line for the regression model:

Simulated Data=A+B*(Actual Data).

The slope of the regression line is .97 with a standard deviation of .027. The hypothesis B=1 was tested with the t-test and was not rejected. The probability level for the t-statistic was .16.

Figure 4.2 displays a plot for the comparison of actual wait time with model generated wait time in the air traffic controller queue and Figure 4.2a displays the regression line for the regression model:

Simulated Data=A+B* (Actual Data).

The slope of the regression line is .98 with a standard deviation of .043. The hypothesis B=1 was tested with the t-test and was not rejected. The probability level for the t-statistic was .43.

Figure 4.3 displays a plot of the comparison of actual total flight time with model generated total flight time and Figure 4.3a displays the regression line for the regression model:

Simulated Data=A+B*(Actual Data).

The slope of the regression line is .96 with a standard deviation of .019. The hypothesis B-1 was tested with the t-test and was not rejected. The probability level for the t-statistic was .09.

These results provide a validation of the model and show that the model data compares favorably with the historical data for the specified take off schedules.



Figure 4.1 Comparison of Actual Wait Time with Simulated Wait Time in Area 3


Figure 4.1a Regression of Simulated Wait Time on Actual Wait Time in Area 3



Figure 4.2 Comparison of Actual Wait Time with Simulated Wait Time at Line Up



Figure 4.2a Regression of Simulated Wait Time on Actual Wait Time at Line Up



Figure 4.3 Comparison of Actual Flight Time with Simulated Flight Time



Figure 4.3a Regression of Simulated Flight Time on Actual Flight Time

V. <u>RESULTS-ANALYSIS</u>

This section contains a description of four basic and two additional take-off schedules for the squadron of training aircraft for Kalamata Air Force Base that were run in the model and a comparison analysis of the resulting air traffic controller congestion in order to determine a reasonable efficient take-off schedule. In order to run each take-off schedule in the model, the GPSS program had to be modified. These program modifications are included in Appendix B.

A. SCHEDULES

Schedule 1: This schedule consists of a forty minute take-off cycle. The cycle consists of two consecutive fifteen minute take-off periods followed by ten minutes of no take-off activity. The T-37 aircraft squadron assigns five aircraft for take-off in the first fifteen minute period. The T-2 aircraft squadron assigns five aircraft for take-off in the second fifteen minute period. This cycle is repeated until all the training aircraft are scheduled for take-off. Aircraft that can not take-off in their assigned period are recycled for later take-off. Aircraft taking-off have priority use of the runway over normally landing aircraft. This schedule was proposed for analysis by the two squadrons at Kalamata Air Force Base.

Schedule 1A: This schedule is derived from and is identical to Schedule 1 except that the number of aircraft scheduled for take-off in each fifteen minute period is four instead of five. This schedule was suggested as a result of reviewing the model output data for Schedule 1. It was thought that this change would decrease the number of training flights while also decreasing the air traffic congestion and waiting times.

Schedule 1B: This schedule is derived from and is identical to Schedule 1 with the take-off cycle period extended to sixty minutes. This schedule was also suggested as a result of reviewing the model output data for Schedule 1. It was thought that this change would also decrease the number of training flights while decreasing the air traffic congestion and waiting times.

Schedule 2: This schedule consists of an eight-minute take-off cycle. The cycle consists of two consecutive four-minute take-off periods. The T-37 aircraft squadron assigns one aircraft for take-off in the first four-minute period. The T-2 aircraft squadron assigns one aircraft for take-off in the second four-minute period. This cycle is repeated until all the training aircraft are scheduled for take-off. Aircraft that can not take-off in their assigned four-minute period are recycled for later take-off. This schedule was also suggested as a result of reviewing the model output data for Schedule 1. It was thought that this

model output data for Schedule 1. It was thought that this change would increase the number of training flights while decreasing the air traffic congestion and waiting times.

Schedule 2A: This schedule is derived from Schedule 2 and is identical to Schedule 2 except that the take-off cycle is extended to ten minutes with two five-minute take- off periods. This schedule was suggested as a result of reviewing the model output data for Schedule 2.

Schedule 3: This schedule is a reproduction of the schedule currently in use at Kalamata Air Force Base. The schedule contains no structure and take-off times are scheduled at random. The distributions of current interarrival times for take-off times were analyzed and found to be exponential for different periods during the day. This analysis is contained in Appendix C and was also used for model validation.

B. RESULTS

The model output data for each schedule are contained in Appendix E. The measures of effectiveness used in comparing schedules were performance and efficiency/safety. Performance is measured by the average number of training aircraft scheduled. Efficiency is measured by the average waiting times in the mission area queues. Safety is directly related to efficiency in that the smaller waiting times mean less hazardous flying conditions. The empirical

distributions for both of these measures for each schedule are contained in Appendix E.

The summary results for Schedule 1 are of interest because this schedule was suggested by the training squadrons at Kalamata Air Force Base. This schedule, by comparison with the other schedule results, does not provide the highest values for performance and efficiency/safety. It was because of these results that the other schedules were derived from Schedule 1 by sensitivity analysis.

The summary results for Schedule 3 are of interest because this schedule is a reproduction of the schedule currently in use at Kalamata Air Force Base. This schedule by comparison with the other schedule results, also does not provide the best values for performance and efficiency/safety.

It was found that by applying Schedule 1A and comparing the results to Schedule 1 that performance decreased but that efficiency/safety improved drastically. Figure 5.1 compares the cumulative mission area waiting time distributions and Figure 5.2 compares the cumulative LIP point waiting time distributions for Schedules 1 and 1A.

Schedule 2 results were more efficient than Schedule 1 results. However, by applying Schedule 2A mission area waiting times decreased dramatically and provided the most efficiency/safety measure for all schedules examined. Figure 5.3 compares the cumulative mission area waiting time

distributions and figure 5.4 compares the cumulative LIP point waiting time distributions for schedules 2 and 2A. Figure 5.5 compares the cumulative mission area waiting time distributions for schedules 1A, 2A and 3. It is obvious that Schedule 2A is preferable to Schedule 1.

Schedule 3 results were more efficient than Schedule 1 results. The performance measure for Schedule 3 however is the lowest of all the schedules examined. Figure 5.6 compares the cumulative LIP point waiting time distributions for schedules 1A, 1B, 2A and 3.

C. ANALYSIS

From the above summary results the preferred schedules appear to be Schedules 1A and 2A. An analysis of variance was performed, using the function "ANOVA" from the OA3660 APL WORKSPACE, to test the hypothesis that the mean mission area waiting time differences for schedules 1, 1A, 2, 2A are not significant. The analysis of variance results are contained in Table 5.1. These results show that the null hypothesis of no significant differences between mean mission area waiting times is rejected at significance levels greater than .995.

The Sum of Squares from the previous analysis was broken into three components in order to test for individual effects rather than just a schedule effect using individual degrees of freedom. The results of this analysis are

contained in the tables 5.2 and 5.2a. These results show that the hypothesis of no significant difference between the compared mean mission area waiting times for the selected schedules is rejected for each comparison at significance levels greater than .975.

TABLE 5.1

ANALYSIS OF VARIANCE RESULTS

				-
SOURCE	DF	SS	MS	F
SCHEDULE	З	232864.74	77621.59	27.77
ERROR	4	11181.05	2795.27	
TOTAL	7	244045.78		
R-SQUARE = (.954			
OVERALL MEAN	1 =	200.68		
TREATMENT EF	FECTS	-87.56266.68*	**.50 14.35	2
-68.5 24	1.02	0.435 -17.92		
68.5 -24	1.02	-0.435 17.92		
,				

TABLE 5.2

ANOVA WITH INDIVIDUAL DEGREES OF FREEDOM

SCHE	DULE 1	SCHED	ULE 1A	SCHEI	DULE 2A	SCHEDU	JLE 2
44.62	181.62	49.138	443.34	7.62	6.75	197.15	232.99
1	1	1	1	1	1	1	1
1	1	1	1	-1	-1	-1	-1
1	1	-1	-1	0	0	0	0
0	0	0	0	-1	-1	1	1
1	-1	0	0	0	0	0	0
0	0	1	-1	0	0	0	0
0	0	0	0	1	-1	0	0
0	0	0	0	0	0	1	-1

 $D=S_{bij}^2$ $w_i^2 = Z_i^2 / D_i$ $Z = Sb_{ij} X_j$ 8 _ _ _ _ 716.45 8 64162.575 -708.48 125485.970 4 415.77 43216.173 4 -137.00 9384.500 2 2 48.04 1153.920 0.87 0.378 2 642.250 2 1284.50

TABLE 5.2a

ANALYSIS OF VARIANCE RESULTS

USING INDIVIDUAL DEGREES OF FREEDOM

SCHEDULES	SS	DF	MS	F
(1,1A)vs(2,2A)	64162.575	1	64162.575	22.954
l vs lA	125485.970	1	125485.970	44.892
2 vs 2A	43216.173	1	43216.173	15.460
RESIDUAL	11181.048	4	2795.262	
TOTAL	244045.760	7		



Figure 5.1 Cumulative Waiting Time Distribution

in the Mission Areas

Schedules 1 and 1A



Figure 5.2 Cumulative LIP Waiting Times Schedule 1 and 1A



Figure 5.3 Cumulative Waiting Time Distribution

in the Mission Areas

Schedules 2 and 2A



Figure 5.4 Cumulative LIP Waiting Times Schedule 2 and 2A



Figure 5.5 Cumulative Waiting Time Distribution in the Mission Areas Schedules 1A 2A and 3



Figure 5.6 Cumulative LIP Waiting Times Schedules 1A 1B 2A and 3

VI. <u>CONCLUSIONS - SUMMARY</u>

A. CONCLUSIONS

If an added emphasis is to be placed upon the efficiency/safety factor in scheduling the aircraft then Schedule 2A is the preferred schedule. If Schedule 2A conflicts with local base operations due to other operating constraints then Schedule 1A is the next best schedule. The difference in mean mission area waiting times for these two schedules is made more significant when it is also realized that landing aircraft have runway priority in schedule 2A and do not in Schedule 1A. Figure 6.1 compares the cumulative mission area waiting time distributions and figure 6.2 compares the cumulative LIP point waiting time distributions for schedules 1A and 2A.

If added emphasis is to be placed upon the performance factor in scheduling the aircraft then Schedule 2 is the preferred schedule. However, the increase of twenty four scheduled aircraft is at the expense of more than a ten fold increase in mean mission area waiting times that contributes to air traffic congestion and pilot fatigue and should be avoided if possible. Again, if Schedule 2 conflicts with local base operations due to other operating constraints then Schedule 1 is the next best schedule. It is

recommended that the efficiency/safety factor be the deciding factor in selecting schedules.

Table 6.1 contains a summary comparison between the different schedules. In this table the first column contains the average number of flights, the second column contains the percentage of the aircraft that waited in the mission area queues, the third column contains the percentage of the aircraft that waited more than 180 seconds in the mission area queues, the fourth column contains the percentage of the aircraft that waited more than 30 seconds at LIP and the fifth column contains the average conditional waiting time, in seconds, in the mission area queues.

TABLE 6.1

	# of A/C scheduled	<pre>% of A/c waiting in m. areas</pre>	<pre>% of A/C waiting >180"in m.areas</pre>	% of A/C waiting >30"in LIP	Avg.Conditional waiting time in seconds
Sch.2A	106	2	0	0.8	11
Sch.1A	106	7	5.6	1.6	45
Sch.2	130	26	18	2.5	203
Sch.1B	89	7	7	2	230
Sch.3	99	14	13	3	368
Sch.1	130	26	17	3.5	496

SUMMARY COMPARISON BETWEEN SCHEDULES

Figure 6.3 compares the cumulative mission area waiting time distributions and figure 6.4 compares the cumulative LIP point waiting time distributions for schedules 1 and 2.



Figure 6.1 Cumulative Waiting Time Distribution in the Mission Areas Schedules 1A and 2A



Figure 6.2 Cumulative LIP Waiting Times Schedules 1A and 2A



Figure 6.3 Cumulative Waiting Time Distribution in the Mission Areas Schedules 1 and 2



Figure 6.4 Cumulative LIP Waiting Times Schedules 1 and 2

B. SUMMARY

This thesis presents an IBM-PC GPSS model for studying aircraft take-off schedules at Kalamata Air Force Base in Greece. The model is specific to Kalamata Air Force Base because of the structure and sequence of the queues used in modeling the air traffic control points and the training mission areas. The GPSS program can be transferred to any IBM-PC compatible computer that will run GPSS. The model can therefore be used at the Kalamata Air Force Base to continue to examine other aircraft take-off schedules and to help reducing fuel consumption.

Six aircraft take-off schedules were examined and a comparison of results was based upon factors of performance and efficiency/safety. The take-off schedule currently used at Kalamata Air Force Base is shown to be a poor performer with a low efficiency/safety factor. The take-off schedule proposed for use by the training squadron personnel at Kalamata Air Force Base is shown to have the highest performance factor and the worst efficiency/safety factor.

The specific schedule of ten minutes of a ten minute takeoff cycle consisting of two consecutive five minute take-off periods from each squadron with runway priority given to landing aircraft is shown to be the best schedule based upon the recommended emphasis placed upon efficiency/safety rather than on numerical performance.

APPENDIX A

This appendix contains the GPSS program for the Kalamata Air Force Base model.

20 * 30 * ÷ AIR-TRAFFIC CONTROL SIMULATION ¥ 40 * ¥ 50 * ¥ 70 * 80 ¥ 110 EXP FUNCTION RN1,C24 0.0/.1,.104/.2.222/.3.355/.4.509/.5.69/.6.915/.7,1.2/.75,1.38 .8.1.6/.34.1.83/.88.2.12/.9.2.3/.92.2.52/.94.2.81/.95.2.99/.96.3.2 .97.3.5/.98.3.9/.99.4.6/.995.5.3/.998.6.2/.999.7/.9998.8 120 * 130 * 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 * 160 * 170 130 SWITCH1 CREATE A SINGLE TRANSACTION SET LOGIC SWITCH 1 T-37 TAKE OFF RESET LOGIC SWICH 1 GENERATE LOGIC S ADVANCE 21,1
 130
 SWITCHT LUGTC

 190
 ADVANC

 200
 LGGIC

 210
 ADVANC

 220
 TRANSF

 230
 GENERA

 240
 SWITCH2
 LGGIC

 250
 ADVANC

 250
 SWITCH2

 260
 LCGIC

 270
 ADVANC

 280
 TRANSF

 300
 SEIZE

 310
 ADVANC

 320
 RELEAS

 330
 TERMIN

 350
 GENERA

 360
 ASSIGN

 370
 MARK

 380
 TRANSF

 370
 MARK

 380
 TRANSF

 370
 K

 400
 CREATE AIF
 190 300 LOGIC R 1 ADVANCE NONE T-37 TAKES OFF 2100,SWITCH1 TRANSFER 3,900,1 GENERATE SET LOGIC SWICH 2 T-2 TAKE OFF RESET LOGIC SWICH 2 NONE T-2 TAKES OFF LOGIC S ADVANCE 200 2 LCGIC R 2100 ADVANCE TRANSFER SWITCH2 9000,FN≢EXP DANGE GENERATE ; CREATE EMERGENCY EVENTS ADVANCE 600.180 ; EMERGENCY HOLDS RELEASE DANGE TERMINATE :EMERGENCY TERMINATES 9100, FN#EXP GENERATE ;A/C FROM OTHER BASES ASSIGN ; ASSIGN TO A PARAMETER 1,2 ; MARK THE TIME 4 TRANSFER ,EPI 400 ***** CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 410 * 420 430 ; CREATE T-37'S GENERATE 60,10 N‡GNRT, 1, PISTA 1, PISTA TEST L GATE LS THE SIMULATION STOPS AFTER 440 ASSIGN 450 :ASSIGN TO A PARAMETER 1,1 46<u>)</u> TRANSFER , DOWN 470 ¥ 60,10 N‡GNRT.1,PISTA 2,PISTÅ 480 ; CREATE T-2'S GENERATE 490 TEST L 500 GATE LS

510 520 DOWN 530 + 550 550 570 LINUP 580 590 600 610 610 610	ASSIGN QUEUE GATE EV GATE SE SEIZE DEPART ADVANCE RELEASE MARK ADVANCE TRANSFER	1,0 CNTP DANGE CAP4 CNTE CNTE CNTE 70,20 CNTE 6 7 100,10 .25,,OTHER	ASSIGN TO A PARAMETER WAIT OUT OF THE RUNWAY DONT MOVE IF EMERGENCY HOLDS CHECK FOR A\C ON PASE LES CAPTURE THE CONTROLLER GOING FOR LINE UP LINE-UP CHECK TAKE-OFF START FLIGHT TIMEFOR T-2 A/C START FLIGHT TIMEFOR T-37 A/C AFTER TAKE OFF TO DEPART POINT FORMATIONS, INSTR.FL., CPM
630 640 AREA 650 *	SELECT E TEST E	2,101,103,0,F,QUEUP BV\$FIRST,1,WEST	;FIND EMPTY AREA IF EXISTS ONE ;CHOOSE EAST OR WEST AREA
660 * E	AST ARE	EAS	
680 690 700 WAIT 710 720 730 740 750 750 750 750 750 750	SAVEVALUE SAVEVALUE QUEUE TEST E SEIZE DEPART JOIN MARK ADVANCE RELEASE REMOVE	13+,P1 14+,1 P2 P1,1,TTWD P2 FARM 60 2100,300 P2 FARM	RECORDS T-37'S RECORDS TOTAL # OF A/C WAIT IN THE QUEUE A/C TYPE T-37 CAPTURE THE AREA LEAVE THE QUEUE JOIN THE GROUP COUNT THE TIME IN THE AREA DO SCHEDULED ACTIVITY FREE THE AREA OUT OF THE GROUP
790 * 800 TOIP 820 IFE 830 840 850 850 850 DLY 880 DIR 890 900 910	GATE FV ADVANCE QUEUE SEIZE GATE FV ENTER TRANSFER ADVANCE DEPART RELEASE ADVANCE LEAVE	DANGE 120,30 CAP1 DUMY1 DANGE CAP1 SIM,DIR,DLY 10 CAP1 DUMY1 120,10 CAP1	IF EMERGENCY ORBIT UNDER GOING TO EP1 ENTER THE QUEUE SYNCHRONIZE THE AIRCRAFTS IF EMERGENCY ORBIT THERE CAPTURE THE STORAGE LEAVE THE QUEUE GOING TOWARDS EP2 FREE THE STORAGE
920 * 930 BAK 940 950 950 970 970 970 DEL 990 DEC 1000 1010 1020	QUEUE SEIZE GATE FV ENTER TRANSFER ADVANCE DEPART RELEASE ADVANCE LEAVE	CAF2 DUMY2 DANGE CAF2 SIM,DRC,DLL 10 CAF2 DUMY2 70,10 CAF2	ENTER THE QUEUE SYNCHRONIZE THE AIRCRAFTS IF EMERGENCY ORBIT THERE ENTER THE STORAGE ;DEPART THE QUEUE ;GOING TOWARDS IF FREE THE STORAGE
1030 * 1040 RWAY 1050 1060 1070 1080 1090 DELAY 1100 DIREC 1110 1120 1130	QUEUE SEIZE GATE FV ENTER TRANSFER ADVANCE DEPART RELEASE ADVANCE LEAVE	CAP3 DUMY3 DANGE,EPI CAP3 SIM,DIREC,DELAY 10 CAP3 DUMY3 65,5 CAP3	ENTER THE QUEUE AT IP SYNCHRONIZE THE AIRCRAFTS IF EMERGENCY GO TO EPI ENTER THE STORAGE ;DEPART THE QUEUE ;GOING TOWARDS LIP ;FREE THE STORAGE
1150 LIP 1160 1170	QUEUE SEIZE GATE FV	CAP4 DUMY4 DANGE,EFI	ENTER THE QUEUE AT LIP SYNCHRONIZE THE AIRCRAFTS IF EMERGENCY GO TO EPI
1180	ENTER	CAF'4	;ENTER THE STORAGE

1200 1210	DELA DIRE	ADVANCE DEPART	IC DATA	;LEAVE THE QUEUE
1230 1230 1240		ADVANCE LEAVE	DUMY4 70,10 CAP4	;GOINE TO BREAK POINT ;FREE THE STORAGE
1250 1260		GATE FV GATE SNF	DANGE.EFI Caps,ontu	IF EMERGENCY : GO TO ENTR.POINT CHECK A/C ON DOWNWING DON'T GUELP
1270 1280	¥	ENTER	CAP5	THEY ARE SYNCHRONIZED HERE
$1300 \\ 1310 \\ 1320$	BASE	LEAVE GATE FV GATE SNF	CAPS DANGE, FAST CAP6, GOAR	FREE THE STORAGE FREE THE STORAGE FREEMERGENCY : GO TO ENTR.FOINT CHECK #A/C ON BASELEG DON'T DEVEL
1330 1340 1350	*	ENTER ADVANCE LEAVE	CAP6 45,15 CAP6	ENTER THE CAPACITY BASE LEG FREE THE CAPACITY
1370 1370 1380 1390 1400 1410 1430	MORE	GATE FV GATE FV TEST NE TEST E TEST LE ADVANCE	DANGE,TELO CNTR,GDAR P1,2,OUT P1,1,TTT MP7,3900,TELD 10,5	IF EMERGENCY DO FULL STOP IF A/C IN THE RUNWAY GO-ARDUNE A/C FROM OTHER BASE CHECK FOR A/C TYPE T-37 CHECK FLIGHT TIME OF T-37 TOUCH AND GO
1433 1435 1440		TEST NE SAVEVALUE TRANSFER	P1,2,CNTU 20+,1	;COUNT THE NUMBER OF LANDS
1450 1450	OUT TELO	TEST 5 ADVANCE	MP4,900,MDRE	;CHECK FLIGHT TIME FOR FORR. A/C ;FULL STOP LANDING
1470 1480	FINISH	TEST NE TEST E	P1,2,PISTA P1,1,TABULT2	CHECK FOR DTHER TYPE A/C IF A/C TYPE IS T-37 CONTINUE
1500 1510 1520	TABULT: PISTA	TRANSFER 2 TABULATE TERMINATE	PISTA TOTALT2	;TABULATE T-2 FLIGHT TIME
1530 1540 1550	* CNTU	ADVANCE GATE FV	60,5 DANGE,CRIT	CONTINUE TO LIF IF EMERGENCY : GO TO ENTRAPOINT
1570 1580 1590 1600	HERE HERE1	GATE SNF TEST E ADVANCE TRANSFER	.20,,02052 CAP3,EPI1 Q\$CAP4,0,EPI 120,20 ,LIP	CHECK # A/C FROM IP TO LIP IF A/C WAITS AT LIP, GO TO EPI GOING TO LIP
$1610 \\ 1620 \\ 1630 \\ 1440 $	* EPI	ADVANCE TRANSFER	170,20 ,IPÉ	;GOING TO EP1
1650 1660	GDAR	ADVANCE GATE SNE	30,10 CAP5,CLOSE	;GOING AROUND ;IF NO A/C IN DOWNWING DO CLOBE
1670 1680 1690	EPI1	TRANSFER TRANSFER	,HERE .30,HERE1,EPI	;30% GD TD EPI
1700 1710 1720 1730 1740 1750 1760 1770	τwo	SEIZE DEPART JOIN MARK ADVANCE RELEASE REMOVE TRANSFER	P2 P2 FARM 60 2400,300 P2 FARM ,TDIP	CAPTURE THE AREA LEAVE THE QUEUE JOIN THE GROUP MARK THE TIME IN THE AREA DO THE SCHEDULED ACTIVITY FREE THE AREA OUT OF THE GROUP
1790	*	WE	ST AREAS	
1810 1820 1840	WEST	SAVEVALUE SAVEVALUE QUEUE	15+,P1 16+,1 P2	RECORDS T-37'S RECORDS TOTAL # A/C ENTER THE QUEUE
1850		TEST E	P1,1,TTWB	CHECK THE TYPE OF THE A/C

1850 1880 1980 1970 1970 1970 1970 1970 1970 1970 197		SEIZE DEPART JCIN MARY ADVANCE RELEASE REMOVE ADVANCE ADVANCE TRANSFER	P2 P2 FARM 60 2100,300 P2 FARM 200,100 ,BAK	A/C T-37 CAPTURES THE AREA LEAVE THE QLEUE JOIN THE GROUF MARK THE TIME IN THE AREA DO THE SCHEDULED ADTIVITY FREE THE AREA OUT OF THE GROUP GDING TO EF2
1930 1960 1970 1970 2000 2010 2020 2030 2030 2040	*TTWB	SEIZE DEPART JOIN MARK ADVANCE RELEASE REMOVE ADVANCE TRANSFER	P2 FARM 60 2400,300 P2 FARM 200,100 ,BAK	A/C T-2 CAPTURES THE AREA LEAVE THE QUEUE JOIN THE GROUP MARK THE TIME IN THE AREA DO SCHEDULED ACTIVITY FREE THE AREA OUT OF THE GROUP GOING TO EP2
2050 2060 2070	ŤŦŦ	TEST LE TRANSFER	MP6,4500,TELO ,MORE	CHECK FLIGHT TIME FOR T-2 A/C GO FOR FULL STOP
2080 2090 2110 2110 2120 2130	* CRIT CLOSE	TRANSFER TRANSFER GATE FV ADVANCE TRANSFER	.80,EFI,BASE .80,FST,EFI CNTR,HERE 45,15 ,BASE	20% GD TO IPE, OTHERS CONTINUE 80% GD TO IPE IF NO A/C FOR TAKE OFF CONTINUE DOING CLOSE PATTERN BASE KEY
2150 2160	QUEUP	COUNT GE TEST L	13,101,108,1,0 Pi3,8,SLCT	;CHECK THE QUEUES IN ALL AREAS ;CHECK IF ALL QUEUES ARE OCCUPIED
2170 2180 2290 2200 22210 22230 22230 22240 22240 22240 22248 22248 22248 22248 22249	SLCT OTHER *	SCAN MAX SAVEVALUE REMOVE TRANSFER SELECT MIN SAVEVALUE REMOVE TRANSFER SAVEVALUE ADVANCE TRANSFER	FARM,MP60,,P2,2 32,P2 FARM,ALL,,P2,X32,ARM 2,101,108,,0 32,P2 FARM,ALL,,P2,X32,ARM AREA 30+,1 2400,300 ,IPE	;FIND THE EARLIEST OCCUPIED AREA EA ;REMOVE FROM THE GROUP ;SELECT AREA WITH THE MIN QUEUE EA ;REMOVE FROM THE GROUP ;A/C NOT GOING TO MISSION AREAS ;PERFORM SHEDULED ACTIVITIES ;BACK TO THE AIRPORT
2250 2260 2270	¥ ★ ¥	M	AKE TABLES	
2280	TOTAL	7 TABLE	MP7,3600,240,18	;TOTAL TIME DISTRIBUTION
2290	TOTALT	2 TABLE	MP6,3600,240,18	;TOTAL TIME DISTRIBUTION
2300	CNTR	QTABLE	CNTR,0,60,40	;TIME DISTRIBUTION IN CNTR QUEUE
2310	CAP1	QTABLE	CAP1,0,30,40	;TIME DISTRIBUTION IN CAP1 QUEUE
2 320	CAP2	QTABLE	CAP2,0,30,40	;TIME DISTRIBUTION IN CAP2 QUEUE
2330	CAP3	QTABLE	CAP3,0,30,40	;TIME DISTRIBUTION IN CAP3 QUEUE
2340	CAP4	QTABLE	CAP4,0,30,40	;TIME DISTRIBUTION IN CAP4 QUEUE
2350	AREA1	QTABLE	101,0,120,32	;TIME DISTRIBUTION IN AREA Q101
2360	AREA2	QTABLE	102,0,120,32	;TIME DISTRIBUTION IN AREA Q102
2370	AREAS	QTABLE	103,0,120,32	;TIME DISTRIBUTION IN AREA Q103

104,0,120,32 ;TIME DISTRIBUTION IN AREA C104

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2380 AREA4 OTABLE

1390	AREAE	QTABLE	105,0,120,02	;TIME DISTRIBUTION	IN AREA	0105
2400	AREA6	CTABLE	105,0,120,32	;TIME DISTRIBUTION	IN AREA	Q10é
2410	AREA7	GTABLE	107,0,120,32	;TIME DISTRIBUTION	IN AREA	6107
2420	AREAS	GTABLE	108,0,120,32	;TIME DISTRIBUTION	IN AREA	C108
2430 2440 2450 2460	* FIRST *	BVARIABLE D E F I N E	(P2'E'101+P2'E'102+P) THE STDRAG	2'E'103+P2'E'104) E S		
2470 2480 2500 2510 2520 2530	CAP1 CAP2 CAP3 CAP4 CAP5 CAP5 CAP6 *	STORAGE STORAGE STORAGE STORAGE STORAGE STORAGE STORAGE	2 2 2 2 2 2 3 5 2 2			
254 0	*	TIME SI	EGMENT			
2550 2560 2570	GNRT	GENERATE TEST E TERMINATE	30600 N≇DOWN,N≢FINISH 1	;TIME ARRIVES AT 3060 WAIT UNTIL ALL THE A SHUT OFF THE RUN	0 /C LAND	

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AFFENDIX B

This appendix contains the GPSS program modifications for the different take off schedules.

SCHEDULE 1

20 * 30 * ¥ AIR-TRAFFIC CONTROL SIMULATION ¥ 40 * ÷ 50 × ¥ 70 ***** 80 ¥ 110 EXP FUNCTION RN1,C24 0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38 .6,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2 .97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8 120 * 130 * 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 × 160 * 170 ; CREATE A SINGLE TRANSACTION GENERATE 1 7 7 1 SET LOGIC SWITCH 1 T-37 TAKE OFF 180 SWITCH1 LOGIC S
 190
 ADVANC

 200
 LDGIC

 210
 ADVANC

 220
 TRANSF

 230
 GENERA

 240
 SWITCH2
 LDGIC

 250
 ADVANC

 250
 GENERA

 250
 ADVANC

 260
 LDGIC

 270
 ADVANC

 260
 TRANSF

 270
 ADVANC

 280
 TRANSF

 290
 GENERA

 300
 SEIZE

 310
 ADVANC

 320
 RELEAS

 330
 TERMIN

 340
 *

 350
 GENERA

 360
 ASSIGN

 370
 MARK

 380
 TRANSF
 ADVANCE 190 300 RESET LOGIC SWICH 1 LOGIC R 2100 ADVANCE NONE T-37 TAKES OFF ,SWITCH1 TRANSFER GENERATE 3,900,1 ;SET LOGIC SWICH 2 ;T-2 TAKE OFF LOGIC S ADVANCE 200 RESET LOGIC SWICH 2 ž LOGIC R ADVANCE 2100 NONE T-2 TAKES OFF ,SWITCH2 9000,FN≸EXP DANGE TRANSFER GENERATE :CREATE EMERGENCY EVENTS 600,180 DANGE ADVANCE ; EMERGENCY HOLDS RELEASE TERMINATE :EMERGENCY TERMINATES ;A/C FROM OTHER BASES GENERATE 9100, FN\$EXP ASSIGN TO A PARAMETER ASSIGN 1,2 MARK THE TIME 4 ,EPI TRANSFER 380 390 * CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 400 × 410 × 60,10 N\$GNRT,1,PISTA 1,PISTA ;CREATE T-37'S 420 GENERATE THE SIMULATION STOPS AFTER 430 TEST L 440 GATE LS 450 ASSIGN 1,1 ASSIGN TO A PARAMETER , DOWN 460 TRANSFER 470 * 480 :CREATE T-2'S GENERATE 60.10

SCHEDULE 1A

20 * 30 * ÷ AIR-TRAFFIC CONTROL SIMULATION ¥ 40 * ¥ 50 × ÷ 60 70 * 80 × 90 × EXPONENTIAL DISTRIBUTION 110 EXP FUNCTION RN1,C24 0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.36 .8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2 .97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8 120 * 120 130 ÷ 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 ¥ 160 * CREATE A SINGLE TRANSACTION SET LOGIC SWITCH 1 T-37 TAKE DFF RESET LOGIC SWICH 1 170 GENERATE 2 5 5 1 LOGIC S ADVANCE 180 SWITCH1 190 300 LOGIC R 200 1 210 220 230 240 SWITCH2 ADVANCE NONE T-37 TAKES OFF 2100 ,SWITCH1 TRANSFER 1,900,1 GENERATE SET LOGIC SWICH 2 LOGIC S 250 260 270 ADVANCE 300 2 RESET LOGIC SWICH 2 LOGIC R ADVANCE **2**100 NONE T-2 TAKES OFF 280 280 300 310 320 330 ,SWITCH2 9000,FN≸EXP DANGE TRANSFER GENERATE :CREATE EMERGENCY EVENTS SEIZE ADVANCE RELEASE 600,180 DANGE : EMERGENCY HOLDS TERMINATE ; EMERGENCY TERMINATES 340 * 350 ;A/C FROM OTHER BASES GENERATE 9100, FN\$EXP 360 370 380 ASSIGN TO A PARAMETER ASSIGN 1,2 . MARK 4 MARK THE TIME ,EPI TRANSFER 390 * 400 * CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 410 * 420 430 75,10 N≇GNRT,1,PISTA 1,FISTA ; CREATE T-37'S GENERATE TEST L GATE LS THE SIMULATION STOPS AFTER 440 450 ASSIGN ASSIGN TO A PARAMETER 1,1 , DOWN 460 TRANSFER 470 * 480 GENERATE 75.10 :CREATE T-2'S 490 N\$GNRT,1,PISTA TEST L 500 GATE LS 2,PISTA ASSIGN TO A PARAMETER WAIT OUT OF THE RUNWAY DONT MOVE IF EMERGENCY HOLDS CHECK FOR ANC ON BASE LEG 1,0 CNTR 510 ASSIGN 520 DOWN 530 QUEUE GATE FV GATE SE DANGE 540 CAP6 ¥

SCHEDULE 1B

10 20 * 30 * ¥ AIR-TRAFFIC CONTROL SIMULATION ¥ 40 × ¥ 50 × ¥ 70 × 80 × 90 × EXPONENTIAL DISTRIBUTION 100 * 110 EXF FUNCTION RN1,C24 0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38 .8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2 .97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8 120 ¥ 130 ¥ 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 * 160 ¥ CREATE A SINGLE TRANSACTION SET LOGIC SWITCH 1 T-37 TAKE OFF RESET LOGIC SWICH 1 NONE T-37 TAKES OFF 170 GENERATE 23,1 180 SWITCH1 LOGIC S ADVANCE 190 300 200 210 220 230 LOGIC -R 3300 ADVANCE ,SWITCH1 TRANSFER 2,900,1 GENERATE 240 SWITCH2 250 260 ;SET LOGIC SWICH 2 ;T-2 TAKE OFF ;RESET LOGIC SWICH 2 ;NONE T-2 TAKES OFF LOGIC S 4 300 ADVANCE 5 LOGIC R 270 280 290 ADVANCE 3300 TRANSFER SWITCH2 9000, FN\$EXP GENERATE :CREATE EMERGENCY EVENTS 290 300 310 320 330 340 * 350 SEIZE DANGÉ ADVANCE 600,180 **:EMERGENCY HOLDS** RELEASE DANGE TERMINATE EMERGENCY TERMINATES 9100,FN\$EXP ; A/C FROM OTHER BASES GENERATE ASSIGN TO A PARAMETER 360 ASSIGN 1,2 370 MARK 4 MARK THE TIME 380 390 * ,EFI TRANSFER 400 * CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 410 * 60,10 N\$GNRT,1,PISTA 1,PISTA ;CREATE T-37'S 420 GENERATE TEST L 430 THE SIMULATION STOPS AFTER GATE LS 440 450 ASSIGN : ASSIGN TO A PARAMETER 1,1 460 TRANSFER , DOWN 470 ***** 60,10 N\$GNRT,1,PISTA 480 GENERATE :CREATE T-2'S 490 TEST L 500 GATE LS 2,PISTA 1,0 CNTR ASSIGN TO A PARAMETER 510 ASSIGN 520 DOWN 530 QUEUE DONT MOVE IF EMERGENCY HOLDS GATE FV DANGE 540 CHECK FOR ALC ON BASE LEG - # GATE SE CAP6

SCHEDULE 2

20 * 30 * ÷ AIR-TRAFFIC CONTROL SIMULATION ¥ 40 × ¥ 50 × ¥ 60 70 - X 80 × 90 EXPONENTIAL DISTRIBUTION × 100 * 110 EXP FUNCTION RN1,C24 0,0/.1,104/.2,222/.3,355/.4,509/.5,.69/.6,.915/.7,1.2/.75,1.38 .8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2 .97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8 120 * 130 * 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 × 160 * 160 * 290 300 310 320 330 340 * GENERATE 9000, FN\$EXP :CREATE EMERGENCY EVENTS SEIZE DANGER ADVANCE 600,180 DANGER ; EMERGENCY HOLDS RELEASE **:EMERGENCY TERMINATES** TERMINATE 350 360 ;A/C FROM OTHER BASES GENERATE 9100, FN\$EXP ASSIGN TO A PARAMETER ASSIGN 1,2 370 MARK 4 MARK THE TIME , TOEP1 380 TRANSFER 390 * 400 * CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 410 * CREATE THE FIRST 4 T-37'S 411 GENERATE 120,10,,4 412 413 ASSIGN 1,1 DOWN TRANSFER ; CREATE THE FIRST 4 T-2'S 414 GENERATE 120,10,60,4 1,0 ,DOWN 415 ASSIGN TO A PARAMETER ASSIGN 416 TRANSFER 417 * 420 430 431 * CREATE T-37'S THE SIMULATION STOPS AFTER ALL THE A/C HAVE LANDED 480,60,1500 N\$GNRT,1,PISTA GENERATE TEST L 450 1,1 ,DOWN ASSIGN ASSIGN TO A PARAMETER 460 TRANSFER 470 * 480 CREATE T-2'S THE SIMULATION STOPS AFTER ALL THE A/C HAVE LANDED ASSIGN TO A PARAMETER WAIT OUT OF THE RUNWAY DONT MOVE IF EMERGENCY HOLDS CHECK FOR A\C ON BASE LEG CAPTURE THE CONTROLLER GOING FOR LINE UP 480,60,1740 N\$GNRT,1,PISTA GENERATE 490 TEST L 491 * 510 1,0 CNTR ASSIGN 520 DOWN QUEUE GATE FV GATE SE SEIZE 530 540 DANGER CAP6 550 560 CNTR GOING FOR LINE UP DEPART CNTR 561 ¥ L I N E 70,20 CNTR 562 * UP ;LINE-UP CHECK ;TAKE-OFF ;START FLIGHT TIMEFOR T-2 A/C ;START FLIGHT TIME FOF T-37 A/C LINEUP ADVANCE 570 580 RELEASE 590 MARK 6 MARK 600 7

SCHEDULE 2A

20 * 30 * ¥ AIR-TRAFFIC CONTROL SIMULATION ¥ 40 * ¥ 50 * ¥ 60 **************** 70 × 80 × 90 × EXPONENTIAL DISTRIBUTION 110 EXP FUNCTION RN1,C24 0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38 .8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2 .97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8 120 * 130 * 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 * 160 * 290 300 9000, FN\$EXP GENERATE :CREATE EMERGENCY EVENTS SEIZE DANGÉR 310 320 330 340 * 600,180 DANGER ADVANCE **:EMERGENCY HOLDS** RELEASE ; EMERGENCY TERMINATES TERMINATE 350 ;A/C FROM OTHER BASES GENERATE 9100,FN\$EX₽ ASSIGN TO A PARAMETER 360 ASSIGN 1,2 370 MARK 4 MARK THE TIME 380 390 * TRANSFER , TOEF'1 400 × CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 410 ¥ ;CREATE THE FIRST 4 T-37'S 120,10,,4 411 GENERATE 412 413 ASSIGN TO A PARAMETER ASSIGN 1,1 ,DOWN TRANSFER CREATE THE FIRST 4 T-2'S ASSIGN TO A PARAMETER 414 **GENERATE** 120,10,60,4 415 ASSIGN 1,0' ,DOWN 416 TRANSFER 417 * ; CREATE T-37'S 420 GENERATE 600,60,1500 THE SIMULATION STOPS AFTER ALL THE A/C HAVE LANDED ASSIGN TO A PARAMETER 430 TEST L N\$GNRT,1,PISTA 431 * 450 1,1 ,DOWN ASSIGN 460 TRANSFER 470 * ; CREATE T-2'S **48**0 GENERATE 600,60,1800 THE SIMULATION STOPS AFTER 490 N\$GNRT, 1, PISTA TEST L ALL THE A/C HAVE LANDED ASSIGN TO A PARAMETER WAIT OUT OF THE RUNWAY DONT MOVE IF EMERGENCY HOLDS CHECK FOR A/C ON BASE LEG 491 * 510 520 DOWN 1,0 CNTR ASSIGN QUEUE GATE FV GATE SE SEIZE 530 DANGER 540 CAP6 CAPTURE THE CONTROLLER 550 CNTR DEPART GOING FOR LINE UP 560 CNTR 561 * 562 * L I N E 70,20 CNTR UP ;LINE-UP CHECK ;TAKE-OFF 570 LINEUP ADVANCE 580 RELEASE START FLIGHT TIMEFOR T-2 A/C 590 MARK 67 600 START FLIGHT TIME FOR T-37 A/C MARK
SCHEDULE 3

AIR-TRAFFIC CONTROL SIMULATION 40 * × 50 * ÷ 60 70 * 80 * **90** * EXPONENTIAL DISTRIBUTION 100 * 110 EXP FUNCTION RN1,C24 0,0/.1,104/.2,222/.3,355/.4,509/.5,.69/.6,.915/.7,1.2/.75,1.38 .8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2 .97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8 120 ۲¥ 130 × 140 MEAN FUNCTION C1,D8 3600,380.11/5400,221.60/13200,488.62 15000,242.63/23400,557.83/25200,124.58 31800,494.60/36600,221.30 150 × 160 * 290 300 310 320 330 9000,FN≇EXP DANGER GENERATE :CREATE EMERGENCY EVENTS SEIZE ADVANCE 600,180 DANGER :EMERGENCY HOLDS RELEASE TERMINATE :EMERGENCY TERMINATES 340 * A/C FROM OTHER BASES 350 360 370 9100, FN\$EXP GENERATE ASSIGN 1,2 MARK THE TIME Ā. MARK 380 390 * ,TOEP1 TRANSFER 400 * CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE 410 * 420 430 435 FN\$MEAN,FN\$EXF N\$GNRT,1,PISTA .47,,ACFTT2 CREATE AIRCRAFT GENERATE TEST L THE SIMULATION STOPS AFTER TRANSFER 1,1 DOWN 450 ASSIGN :ASSIGN TO A PARAMETER 460 TRANSFER 470 * ASSIGN TO A PARAMETER WAIT OUT OF THE RUNWAY DONT MOVE IF EMERGENCY HOLDS CHECK FOR A\C ON BASE LEG CAPTURE THE CONTROLLER 510 ACFTT2 520 DDWN 530 540 1,0 CNTR ASSIGN QUEUE GATE FV GATE SE SEIZE DANGE CAP6 550 CNTR GOING FOR LINE UP DEPART 560 CNTR GUING FOR LINE OF LINE-UP CHECK TAKE-OFF START FLIGHT TIMEFOR T-2 A/C START FLIGHT TIME FOR T-37 A/C AFTER TAKE OFF TO DEPART POINT 570 LINUP ADVANCE 70,20 CNTR 580 590 RELEASE MARK 6 MARK 600 ADVANCE 100,10 610 FORMATIONS, INSTR.FL., CPM TRANSFER 615 .25,,OTHER 620 * ; FIND EMPTY AREA IF EXISTS ONE ; CHOOSE EAST OR WEST AREA 2,101,108,0,F,QUEUP BV\$FIRST,1,WEST 630 SELECT E TEST E 640 AREA 650 * EAST AREAS 660 * 670 RECORDS T-37'S RECORDS TOTAL # OF A/C WAIT IN THE QUEUE 13+,P1 680 SAVEVALUE 690 SAVEVALUE 14+,1 ÊŻ WAIT 700 QUEUE

APPENDIX C

This appendix contains the historical data for a three day period. For each aircraft the historical data consisted of the interarrival times for take off, the time spent waiting in the air traffic controller queue, the time spent waiting to enter area 3 and the total flight time of T-37 aircraft. All times are stated in seconds.

Interarrival times for take off

INARRDAY1 (Interarrival Times for take off Day 1) 557 218 254 399 968 48 16 91 211 490 484 622 43 11 7 541 41 171 160 177 191 435 472 62 27 646 305 1410 154 490 196 479 358 1637 207 84 568 548 1211 511 31 225 65 565 41 149 778 279 157 362 575 1147 305 288 475 383 635 118 644 274 1623 117 173 6 31 58 24 57 183 775 92 7 142 260 7 481 77 260 587 77 39 378 225 235 766 70 183 200 79 322 22 59 118 298 70 3 280 146

INARRDAY2 (Interarrival Times for take off Day 2) 291 228 259 597 89 70 351 1415 147 179 1006 388 167 43 478 22 135 18 21 357 257 606 207 413 17 260 959 414 182 1424 486 33 213 304 1188 362 261 177 211 91 53 310 14 128 267 304 90 37 274 11 804 959 580 425 1491 280 887 6 235 947 114 155 141 157 46 63 152 155 151 113 128 37 1101 1142 919 242 132 1460 216 397 61 1029 393 26 221 80 52 534 85 99 261 382 60 112

INARRDAY3 (Interarrival Times for take off Day 3) 438 170 1353 577 124 144 88 338 260 636 330 27 547 15 427 52 127 42 267 23 11 94 323 141 576 115 798 421 148 171 657 214 20 371 106 1356 78 120 22 51 114 64 922 1135 481 1832 665 296 45 34 519 230 204 14 102 708 1238 1134 1027 570 564 916 221 49 333 7 168 87 91 2 504 252 35 62 39 55 144 165 67 107 2 116 146 357 270 980 1422 869 334 1097 873 277 447 312 621 274 30 21 492 71 452 530 741 143 676

Waiting Time	Waiting Controller queue Time dayl day2 day3				Area 3 dayl day2 day3			
0	42	45	49		14	12	13	
60	42	38	31		0	0	1	
120	12	20	11		1	1	0	
180	3	5	4		0	1	0	
240	2	2	0		0	0	1	
300	0	0	0		0	1	0	
420	0	2	0		0	0	0	
480	0	0	0		0	0	1	
540	0	0	1		0	0	0	
660	0	0	0		1	0	0	
720	0	0	0		1	0	0	
840	0	0	0		0	0	1	
960	0	0	0		1	0	0	
1020	0	0	0		0	1	0	

Total flight time aircraft T-37

Time	day1	day2	day3
3960 4080 4200 4320 4440 4560	6 23 12 10 4 0	5 18 23 9 3 2	8 13 17 8 2 1
4560	0	2	1
1000	0	+	U

APPENDIX D

This appendix contains the summary statistics and the hypothesis test results for the eight time periods for which the interarrival times for take off were homogeneous. These times periods were:

1)	07:30 - 08:40	5)	11:40 - 14:00
2)	08:40 - 09:10	6)	14:00 - 14:30
3)	09:10 - 11:10	7)	14:30 - 16:20
4)	11:10 - 11:40	8)	16:20 - 17:30

The Tables D.1 and D.2 contain the summary statistics for each time period and the figures D.1 through D.8 contain the distribution fitting and the Kolmogorov-Smirnov test results.

Variable:	NTERVAL1	INTERVAL2
		45
Sample size	700 114	221.689
Average	060.114	160
Median	204	11
Mode	207	116.221
Secmetric mean	100430	44135.7
Variance		210.085
Standard deviation	50 4407	31.3176
Standard error	17	7
Minimum		798
Maximum	1410	701
Range	1399	/ J I
Lower quartile	144	
Upper quartile	547	410 771
Interquartile range	403	0/1
Skewness	1.65105	0.72020/
Standardized skewness	3.98766	2.04214
Kurtosis	2,56701	-0.118849
Standardized kurtosis	3.09996	-0.162741
Standardized kurtosis Variable:	3.09996 INTERVAL3	-0.162741
Standardized kurtosis Variable: Sample size	3.09996 INTERVAL3 47	-0.162741 INTERVAL4 27
Standardized kurtosis Variable: Sample size Average	3.09996 INTERVAL3 47 488.617	-0.162741 INTERVAL4 27 242.63
Standardized kurtosis Variable: Sample size Average Median	3.09996 INTERVAL3 47 488.617 305	-0.162741 INTERVAL4 27 242.63 204
Standardized kurtosis Variable: Sample size Average Modian Mode	3.09996 INTERVAL3 47 488.617 305 304	-0.162741 INTERVAL4 27 242.63 204 14
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean	3.09996 INTERVAL3 47 488.617 305 304 284.774	-0.162741 INTERVAL4 27 242.63 204 14 144.641
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2
Standardized kurtosis Variable: Sample size Average Modian Mode Geometric mean Variance Standard deviation	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Masimum	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Range Lower quartile	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812 1812 120	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764 45
Standardized kurtosis Variable: Cample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Range Lower quartile Upper guartile	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812 120 646	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764 45 304
Standardized kurtosis Variable: Sample size Average Modian Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Maximum Kange Lower quartile Upper quartile Interguartile range	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812 120 646 526	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764 45 304 259
Standardized kurtosis Variable: Cample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Kange Lower quartile Upper quartile Interquartile range Skewness	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812 120 646 526 1.28888	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764 45 304 259 1.1451
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Maximum Kange Lower quartile Upper quartile Interquartile range Skewness Standardized skewnes	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812 120 646 526 1.28888 3.60734	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764 45 304 259 1.1451 2.42911
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Maximum Kange Lower quartile Upper quartile Interquartile range Skewness Standardized skewnes Furtosis	3.09996 INTERVAL3 47 488.617 305 304 284.774 229164 478.711 69.8271 20 1832 1812 120 646 526 1.28888 5 3.60734 0.69649	-0.162741 INTERVAL4 27 242.63 204 14 144.641 49612.2 222.738 42.866 14 778 764 45 304 259 1.1451 2.42911 7 0.434659

variable:	INTERVAL5	INTERVAL6	
Bample size	36	39	
Average	557.833	124.897	
Median	450	107	
Mode	383	2	
Geometric mean	322.289	69.1587	
Variance	190050	20045.8	
Standard deviation	435.947	141.583	
Standard error	72.6579	22.6714	
Minimum	6	2	
Maximum	1623	775	
Range	1617	773	
Lower quartile	228	39	
Upper quartile	901.5	155	
Interguartile range	673.5	116	
Skewness	0.705837	3.12258	
Standardized skewness	1.72894	7.96105	
Kurtosis	-0.301508	12.1983	
Standardized kurtosis	-0.36927		
Standardized kurtosis Variable:	-0.36927 INTERVAL7	15.5498 INTERVAL8	
Standardized kurtosis Variable: Sample size	-0.36927 INTERVAL7 38	15.5498 INTERVAL8 30	
Standardized kurtosis Variable: Sample size Average	-0.36927 INTERVAL7 38 494.605	15.5498 INTERVAL8 30 221.3	
Standardized kurtosis Variable: Sample size Average Median	-0.36927 INTERVAL7 38 494.605 345.5	15.5498 INTERVAL8 30 221.3 130.5	
Standardized kurtosis Variable: Sample size Average Median Mode	-0.36927 INTERVAL7 38 494.605 345.5 77	15.5498 INTERVAL8 30 221.3 130.5 112	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136	15.5498 INTERVAL8 30 221.3 130.5 112 129.011	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard deviation Minimum	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Range	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Range Lower quartile	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile Interquartile range	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard error Minimum Maximum Maximum Range Lower quartile Upper quartile Interquartile range Skewness	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653 0.90161	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252 1.10583	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard deviation Standard deviation Maximum Maximum Range Lower quartile Upper quartile Interquartile range Skewness Standardized skewness	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653 0.90161 2.269	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252 1.10583 2.4727	
Standardized kurtosis Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard deviation Standard deviation Standard deviation Maximum Maximum Maximum Range Lower quartile Upper quartile Interquartile range Skewness Standardized skewness Kurtosis	-0.36927 INTERVAL7 38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653 0.90161 2.269 -0.289484	15.5498 INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252 1.10583 2.4727 0.246429	



Figure D.1 Distribution Fitting Interval 1



Figure D.2 Distribution Fitting Interval 2



Figure D.3 Distribution Fitting Interval 3



Figure D.4 Distribution Fitting Interval 4



Figure D.5 Distribution Fitting Interval 5



Figure D.6 Distribution Fitting Interval 6



Figure D.7 Distribution Fitting Interval 7



Figure D.8 Distribution Fitting Interval 8

APPENDIX E

This appendix contains the GPSS program outputs for each take off schedule.

SCHEDULE 1

FACILITY	ENTRI	ES UTI	L. AVE	. TIME 4	VAILABLE	OWNER	R PEND	INTER	RETRY	DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY4	14 14 12 12 11 12 12 130 130 140 140 140	0.877 0.850 0.747 0.831 0.594 0.594 0.594 0.041 0.266 0.011 0.000 0.047	218 2111 214 224 225 225 25 27 27 27 27 27 27 27 27 27 27 27 27 27	0.86 33.25 2.672 35.23 300 8.330 8.330 8.330 8.330 8.335 0.00 4.330 8.350 0.00 4.350 0.00 2.67	1 1 1 1 1 1 1	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000
QUEUE	MAX	CONT.	ENTRIES	ENTRIES	(O) AVE.C	ONT. A'	VE.TIM	E AV	E.(+0)	RETRY
101 102 103 104 105 106 107 108 CNTR CAP1 CAP2 CAP3 CAP4	1 1 1 1 1 1 1 1 1 1 2 2 1 1 3	000000000000000000000000000000000000000	14 12 12 11 12 12 12 12 12 130 116 160 160 624	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 0.10 3 0.00 7 0.00	0311421554910006	04950924460101	7 1103024433	70.33 70.00 50.00 51.60 51.60 72.42 700 72.42 700 72.42 700 72.42 700 72.42 700 72.42 700 72.42 700 72.42 700 72.42 700 72.42 700 700 72.42 700 700 700 700 700 700 700 70	000000000000000000000000000000000000000
STORAGE	CA	P. REMA	IN. MIN.	MAX.	ENTRIES	AVL.	AVE.C.	UTIL.	RETRY	DELAY
CAP1 CAP2 CAP3 CAP4 CAP5 CAP5		2 22 22 23 33 2	0 0 0 0	2 2 2 2 3 3 2	116 160 160 624 624 648	1 1 1 1 1	0.40 0.32 0.30 1.28 0.81 0.84	0.201 0.161 0.150 0.425 0.269 0.418	0000000	000000000000000000000000000000000000000

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TABLE	MEAN	STD.DEV.	RETRY RANG	Ε	FREQUENCY	CUM. %
CNTR	24.51	CI.11	0 0 – 60 –	0 60 120	33 87 10	25.38 92.31 100.00
CAP1	3.82	17.01	0 30 - 60 - 90 - 120 -	0 60 90 120 150	109 4 1 1 1	93.97 97.41 98.28 99.14 100.00
CAP2	0.10	1.26	0 0 =	0 30	159 1	99.37 100.00
CAPS	0.00	0.00	° _	0	160	100.00
CAP4	3.11	9.92	0 - 0 - 30 -	0 30 60	557 38 29	89.26 75.35 100.00
TOTAL37	4159.52	164.86	0 3840 - 4080 - 4320 - 4560 -	4080 4320 4560 4800	26 31 6 3	39.39 86.36 95.45 100.00
TOTALT2	4750.58	138.22	0 4320 - 4560 - 4800 - 5040 -	45 60 48 00 5 040 5280	4 36 21 3	6.25 62.50 95.31 100.00

FABLE	MEAN	STD.DEV.	RETRY RAN	IGE	FREQUENCY	CUM. %
AREA1	255.07	510.60	0 - 960 - 1200 - 1320 -	0 1080 1320 1440	1 <u>1</u> 1 1	78.57 85.71 92.86 100.00
AREA2	71.43	267.26	0 - 960 -	0 10 80	13 1	92.86 100.00
AREA3	29.92	103.63	0 - 240 -	0 360	11 1	91.67 100.00
AREA4	109.50	181.31	0 - 0 - 240 - 360 -	0 120 360 480	7 2 1 2	58.33 75.00 83.33 100.00
AREA5	53.00	138.98	0 120 - 360 -	0 240 480	9 1 1	81.82 90.91 100.00

TABLE	MEAN	STD.DEV.	RETRY RANGE		FREQUENCY	- 20% - %
AREA£	41.92	63.52	0 0 = 120 =	0 120 240	1-1004	56.37 83.33 100.00
AREA7	155.25	228.73	0 – 0 – 240 – 360 – 600 –	0 120 360 48 0 720	7 1 2 1 1	58.33 66.67 93.33 91.67 100.00
AREAB	157.44	283.67	0 - 0 - 120 - 840 -	0 120 240 960	5 1 2 1	55.56 66.67 88.89 100.00

SCHEDULE 1A

FACILITY	ENTRIES	UTIL.	AVE.	TIME	AVAIL	ABLE	DWNEF	PEND	INTER	RETR	N DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY3 DUMY4	13 13 11 11 9 6 6 10 73 33 1222 522	$\begin{array}{c} 0.775\\ 0.792\\ 0.740\\ 0.735\\ 0.600\\ 0.407\\ 0.417\\ 0.395\\ 0.022\\ 0.208\\ 0.011\\ 0.000\\ 0.000\\ 0.000\\ 0.019 \end{array}$	2066 2111 2330 2316 2311 2338 2410 2281 772 67 2 0 0	31 49 18 222 33 200 7,97 4,33 0,11 25 1,25	111111111111111111111111111111111111111		000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000
QUEUE	MAX	CONT.	ENTRIES	ENTR	IES(0)	AVE.	.CONT.	AVE.T	IME (AVE.(-() RETRY
101 102 103 104 105 106 107 108 ENTR CAP1 CAP1 CAP3 CAP4		000000000000000000000000000000000000000	13 13 11 11 9 6 6 6 106 93 123 522		13 13 10 10 8 5 78 78 78 1222 494		00 00 00 00 01 00 01 00 01 01 00 00 02	0. 0. 3. 0. 0. 26. 0. 13. 2. 4. 0. 0. 1.	00 00 418 00 56 00 72 71 11 12 33	0.00 38.00 239.00 239.00 78.00 10.2 73.0 14.0 15.0 24.8	000000000000000000000000000000000000000
STORAGE	CAP.	REMAIN	. MIN.	MAX.	ENT	RIES	AVL.	AVE.C.	UTI	L. RET	RY DELAY
CAP1 CAP2 CAP3 CAP4 CAP5 CAP6		24242822	000000000000000000000000000000000000000	NNNNNN		93 123 123 522 522 522 572	1 1 1 1 1	0.32 0.25 0.23 1.06 0.67 0.74	0.16 0.12 0.11 0.35 0.22 0.37	2 0 3 0 5 0 5 0 2 0	000000000000000000000000000000000000000
TABLE	ME	AN	STD.DE	V. RE	ETRY F	RANGE		F	REQUE	NCY C	UM. %
CNTR	2	2.72	5.6	0	°		0 60		78 28	1	73.58 00.00
CAP1	2	4.71	18.5	1	0 30 - 60 - 90 -		0 60 90 120		87 2 3	1	93.5 5 95.70 98.92 00.00

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TABLE	MEAN	STD.DEV.	RETRY RAM	43E	FRECHENCY	CUM. %
CAF 2	C.11	1.25	0 0 -	0 30	122	55.17 100.00
CAP3	0.12	1.35	0 0 -	с 30	122 1	97.19 100.00
CAP4	1.33	6.27	0 - 0 - 0 -	0 30 60	494 19 9	94.64 98.28 100.00
TOTAL37	4128.00	136.31	0 3840 - 4080 - 4320 -	4080 4320 4560	25 22 5	48.08 90.38 100.00
TOTALT2	4703,52	128.07	0 4320 - 4560 - 4800 - 5040 -	4540 4800 5040 5280	37 9 2	11.11 79.63 96.30 100.00
TABLE	MEAN	STD.DEV	. RETRY R	ANGE	FREQUENCY	. CUM. 7
AREA1	0.00	0.00	0 _	0	13	100.00
AREA2	0.00	0.00	o _	0	13	100.00
AREA3	3.45	11.46	o o –	0 120	10 1	90.91 100.00
AREA4	0.18	0.60	0 0 -	0 120	10 1	90.91 100.00
AREA5	0.00	0.00	° _	0	9	100.00
AREA6	26.56	79.6 7	0 120 -	0 240	8 1	88.89 100.00
AREA7	0.00	0.00	0	0	6	100.00
AREA8	13.00	31.84	0 0 -	0 120	5 1	83.33 100.00

SCHEDULE 1P

FACILITY	ENTRIES	B UTIL.	AVE.	TIME	AVAILABLI	E OWNE	R PEND	INTER	RETRY	DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY3 DUMY4	12 10 9 9 9 9 9 9 9 8 8 8 8 8 8 8 8 8 8 8 8	$\begin{array}{c} 0.774\\ 0.626\\ 0.528\\ 0.549\\ 0.578\\ 0.617\\ 0.637\\ 0.637\\ 0.097\\ 0.182\\ 0.014\\ 0.002\\ 0.000\\ 0.009\end{array}$	2250 2182 2045 2127 2238 2399 2466 2357 568 71 568 00 00	17 40 897 227 11 250 399 252 900 81		000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000
QUEUE	MAX (CONT. EN	ITRIES E	NTRIE	5(0) AVE.	CONT. A	VE.TIM	E AV	E.(-0)	RETRY
101 102 103 104 105 106 107 108 CAP1 CAP1 CAP3 CAP3 CAP4	11111111222112	000000000000000000000000000000000000000	12 10 9 9 9 9 9 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 8 7 8 7 8 7 8 7 8 7 8 7 9 7 9	4	8 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 9 0. 24 0. 54 0. 76 0. 78 0. 10 0.	07 03 00 00 00 00 00 00 07 02 00 00 01	251.8 108.8 0.0 0.0 0.0 0.0 25.5 7 0.0 7 0.0 0.0 0.0	13 7 10 10 10 10 10 10 10 10 10 10 10 10 10 10 1	55.50 BB.00 0.00 0.00 0.00 0.00 34.94 47.00 45.00 27.42	000000000000
STORAGE	CAF	. REMAIN	. MIN.	MAX.	ENTRIES	AVL.	AVE.C.	UTIL.	RETRY	DELAM
CAP1 CAP2 CAP3 CAP4 CAP5 CAP6	2 22 23 33 2	NNN 1930	0 0 0 0 0	NUNDA	63 98 98 423 423 481	1 1 1 1 1	0.22 0.20 0.18 0.86 0.55 0.62	0.110 0.099 0.092 0.286 0.184 0.308	0000000	000000

TABLE	MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	C.M. 7
CNTE	25.52		С.	_	0	<u>24</u>	<u>11.57</u>
			C - 60 -	-	60 120		88.52 101.00
CAP1	9.57	25.53	0	_	0	54	85.71
			30 60 90	-	60 90 120	5 2 2	93.65 96.83 100.00
CAP2	0.92	7.87	0	_	0	9 6	97.98
			0 60	-	30 90	1 1	98.93 100.00
CAP3	0.00	0.00	0	-	Ō	78	100.00
CAP4	0.85	5.24	0	_	0	A 1 C	04 DT
			20 0	-	30 60	5	98.82 100.00
TABLE	MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	CUM. %
TOTAL37	4113.14	168.38	0 3840	_	4080	23	52.27
			4080 4320 4560	- - -	4320 4560 4800	18 2 1	93.18 97.73 100.00
TOTALT2	4680.07	103.17	0 4320	-	4560	4	8.89
			4560 48 00	_	4800 5040	30 9	80.00 100.00
	MEAN	STD. DEV.	RETRY	RANGE		FREQUENCY	CUM. Z
AREA1	251.83	465.20	0				20.11
			0	-	0 120	8	66.67 75.00
			1080	-	1200	2	100.00
AREA2	108.80	344.06	0	-	0	5	90.00
AREAS	0.00	0.00	1080	-	1200	1	100.00
	0.00	0100		-	0	9	100.00
AREA4	0.00	0.00	Ò	-	0	9	100.00
AREAS	0.00	0.00	0	-	0	9	100.00
AREA6	0.00	0.00	0	-	0	9	100.00
AREA7	0.00	0.00	0				
AREAB	0.00	0.00	0	-	0	9	100.00
				-	C	ε	100.00

SCHEDULE I

FACILITY	ENTRIES	UTIL.	AVE.	TIME	AVAILA	BLE	OWNER	PEND	INTER	RETRY	DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY1 DUMY2 DUMY3 DUMY4	12 13 12 11 11 12 11 11 150 622	$\begin{array}{c} 0.805\\ 0.819\\ 0.759\\ 0.757\\ 0.739\\ 0.730\\ 0.584\\ 0.517\\ 0.071\\ 0.261\\ 0.261\\ 0.006\\ 0.000\\ 0.000\\ 0.033 \end{array}$	2382 2238 2073 2387 2358 2303 2358 2303 2298 633 72	2.08 3.15 3.38 7.18 3.89 7.18 3.89 7.22 2.00 0.00 1.91	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		00 0 000000000000000000000000000000000	000000000000000000000000000000000000000	00 00 00000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000
QUEUE 101 102 103 104 105 106 107 108 CNTE	MAX 1 1 1 1 1 1 1 2	CONT. E 0 0 0 0 0 0 0 0 0 0 0 0 0	NTRIES	ENTR	IES(0) 8 11 13 9 8 9 7 8 29	AVE. 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0	CONT. 32 00 01 03 01 02 00 .6	AVE.T 88. 47. 0. 37. 90. 28. 81. 0. 42.	IME A 58 54 00 33 18 09 78 09 78 00 49	VE. (-0) 265.75 309.00 149.33 330.67 154.50 368.00 0.00 54.69	RETRY 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
CAP1 CAP2 CAP3 CAP4	2112		111 150 150 622		104 149 150 569		01 00 00 04	2. 0. 0. 2.	52 08 00 02	40.00 12.00 0.00 23.68	00000
STORAGE	CAP.	REMAIN.	MIN.	MAX.	ENTR	IES A	VL.	AVE.C.	UTIL	. RETRY	DELAY
CAP6 CAP1 CAP2 CAP3 CAP4 CAP5	2 2 2 2 3 3 3	NNNNBB		NNNNBR	60 1 1 1 1 5 6	52 11 50 50 22 22	1 1 1 1 1 1	0.84 0.38 0.30 0.27 1.24 0.79	0.419 0.190 0.148 0.137 0.414 0.265		0000000

TABLE	MEAN	STD.DEV.	RETRY	RANGE	FREQUENCY	Cum. 1.
CNTR	42.47	42.47	0 - 0 - 60 - 120 - 180 -	0 60 120 180 240	29 27 26 7 1	22.31 75.888 75.99 75.00 100.00
CAP1	2.52	11.72	0 - 0 - 30 - 60 -	0 30 6 0 9 0	104 4 1 2	93.69 97.30 98.20 100.00
CAP2	6.08	0.93	0 0 -	0 30	149 1	99. 33 100.00
CAP3	0.00	0.00	0	c	150	100.00
CAP4	2.02	7 .4 6	0 0 - 30 -	0 30 60	569 41 12	91.48 98.07 100.00
TABLE	MEAN	STD.DEV.	RETRY	RANGE	FREQUENCY	CUM. %
TOTAL37	4119.62	192.77	0 3840 - 4080 - 4320 - 4560 - 5040 -	4080 4320 4560 4800 5280	35 25 3 1	53.85 92.31 96.92 98.46 100.00
TOTALT2	4735.92	168.64	0 4320 - 4560 - 4800 - 5040 - 5280 -	- 4560 - 4800 - 5040 - 5280 - 5520	8 38 14 4 1	12.31 70.77 92.31 98.45 100.00
TABLE	MEAN	STD.DEV.	RETRY	RANGE	FREQUENCY	CUM. %
AREA1	88.58	175.34	0 0 - 120 - 240 - 480 -	- 0 - 120 - 240 - 360 - 600	8 1 1 1 1	66.67 75.00 83.33 91.67 100.00
AREA2	47.54	162.31	0 0 - 480 -	- 0 - 120 - 6 00	11 1 1	84.62 92.31 100.00
AREA3	0.00	0.00	0	- 0	13	100.00

81

0

0 –

0 120 9

75.00 91.67

37.33 **89.**90

AREA4

			240 -	360	1	100.00
TABLE	MEAN	STD.DEV.	RETRY RANGE		FREQUENCY	Depoint of the
AREA5	90.18	170.55	0 - 120 - 240 - 480 -	0 240 360 600	8 1 1	71.70 81.82 50.51 100.00
A REA6	28.09	80.23	0 0 - 240 -	0 120 360	9 1 1	81.82 90.91 100.00
AREA7	81.78	229.30	0 - 0 - 400 -	0 120 720	7 1 1	77.76 88.89 100.00
AREAB	0.00	0.00	° _	0	8	100.00

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SCHEDULE 2A

FAUILITY	ENTRIES	UTIL.	AVE.	TIME	AVAILABLE	OWNER	FEND	INTER	RETRY	DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY1 DUMY2 DUMY3 DUMY3	13 (13 (11 (11 (9 (3 (4 (104 (87 (112 (4 (112 (4 (112 (112 (112 (0.829 0.808 0.738 0.794 0.594 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.582 0.594 0.592 0.594 0.004 0.594 0.004 0.594 0.00400000000	2225 2171 2344 2235 23059 2305 2306 451 70 10 00	08 91 36 10 30 41 00 00 61 000 00	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000

QUEUE	MAX	CONT.	ENTRIES	ENTRIES	(O) A\	/E.CONT	. AVE.TI	ME AVE	E.(-0)	RETRY
101 102 103 104 105 105 105 107 108 CNTR CAP1 CAP2 CAP3 CAP4	11111111112	000000000000000000000000000000000000000	133111 111 99 434 104 87 112 494	1 1 1 1 1 1 1 1 1 1 4 7	PP	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	00 00 00 00 78 00 00 51 00 00 00 00 00 00 00 00 00 00	0.00 0.00 0.00 61.00 0.00 33.71 43.67 0.00 0.00 26.85	000000000000
STORAGE	CAP	. REM	AIN. MIN	. MAX.	ENTR	IES AVL	. AVE.C	. UTIL.	RETRY	DELAY
CAP6 CAP1 CAP2 CAP3 CAP4 CAP5	2 2 2 2 2 2 3 3 3		2000 000 000 000 000 000	20222	57 8 11 11 49 49	1 1 7 1 2 1 2 1 4 1 4 1	0.74 0.30 0.23 0.21 1.00 0.64	0.370 0.150 0.113 0.104 0.333 0.215		0000000

MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	CUM. %
20.10	25.54	0	_	c	27	<u></u>
		0 60	-	60 120	un ter m	91.5 100.00
1.51	9.32	0	_	0	84	94.55
		0 30 60		30 60 90		97.70 98.85 100.00
0.00	0.00	0	-	0	112	100.00
0.00	0.00	0	-	0	112	100.00
1.09	5.58	0	_	0	474	95.95
		0 30	-	30 60	13 7	98.58 100.00
MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	CUM. %
4126.77	153.26	0 3840 4080 4320		4080 4320 4560	23 24 5	44.23 90.39 100.00
4688.27	110.42	0 4320 4560 4800		4560 4800 5040	6 33 13	11.54 75.00 100.00
MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	CUM. %
0.00	0.00	Ō	-	Ō	13	100.00
0.00	0.00	0	-	0	13	100.00
0.00	0.00	0	-	Û	11	100.00
0.00	0.00	0	-	0	11	100.00
0.00	0.00	0	-	0	9	100.00
6.78	20.33	0 0	-	0 120	8 1	88.89 100.00
0.00	0.00	0	_	0	4	100.00
0.00	0.00	0	_	0	3	100.00
	MEAN 20.10 1.51 0.00 0.00 1.07 MEAN 4126.77 4688.27 MEAN 0.00 0.00 0.00 0.00 0.00 0.00 0.00	MEAN STD. DEV. 20.10 25.54 1.51 9.32 0.00 0.00 0.00 0.00 0.00 0.00 1.07 5.58 MEAN STD. DEV. 4126.77 153.26 4688.27 110.42 MEAN STD. DEV. 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00	MEAN STD. LEV. RETRY 20.10 25.54 0 1.51 9.32 0 1.51 9.32 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 1.09 5.58 0 30 840 320 4126.77 153.26 3840 44688.27 110.42 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00 0 0.00 0.00	MEAN STD. LEV. RETRY RANGE 20.10 25.54 0 $\begin{array}{c} 0 \\ 60 \\ -\end{array} \end{array}$ 1.51 9.32 0 $\begin{array}{c} 0 \\ -\end{array} \end{array}$ 1.51 9.32 0 $\begin{array}{c} 0 \\ -\end{array} \end{array}$ 0.00 0.00 0 $\begin{array}{c} 0 \\ -\end{array} \end{array}$ 1.07 5.58 0 $\begin{array}{c} 0 \\ -\end{array} \end{array}$ 1.09 5.58 0 $\begin{array}{c} 0 \\ -\end{array} \end{array}$ 44688.27 110.42 $\begin{array}{c} 0 \\ 4320 \\ 4800 \\ -\end{array} \end{array}$ $\begin{array}{c} 0.00 \\ -\end{array} \end{array}$ MEAN ETL.DEV. RETRY RANGE 0.00 0.00 0 $\begin{array}{c} -\end{array} \end{array}$ 0.000 0.00 0 $\begin{array}{c} -\end{array} \end{array}$ 0.000 0.00 0 0	MEAN STD.LEV. RETRY RANGE 20.10 25.54 0 - 60 1.51 9.32 0 - 60 0 - 0 - 60 0.00 0.000 0 - 0 0.00 0.000 0 - 0 0.00 0.000 0 - 0 0.00 0.000 0 - 0 0.00 0.000 0 - 0 1.07 5.58 0 - 0 1.07 5.58 0 - 4080 4126.77 153.26 0 - 4080 4320 - 4560 4560 4688.27 110.42 0 4320 - 0.00 0.00 0 - 0 0.00 0.00 - 0 - 0 0.00 0.00 - 0 -	MEAN STULDEV. RETRY RANGE FREDUENCY 20.10 25.54 0 $\frac{0}{60}$ $\frac{120}{120}$ $\frac{5}{5}$ 1.51 7.32 0 $\frac{0}{30}$ $\frac{3}{60}$ $\frac{1}{120}$ 0.00 0.00 0 - 0 112 0.00 0.00 0 - 0 112 1.07 5.58 0 - 0 112 1.07 5.58 0 - 30 - 407 126.77 153.26 0 - 4080 - 4350 23 44688.27 110.42 $\frac{9}{4320}$ - 4560 43 3 MEAN STD.DEV. RETRY RANGE FREDUENCY 44680 43 3 4688.27 110.42 $\frac{9}{4320}$ - 4560 43 3 0.00 0.00 0 - 0 13 3 3 0.00 0.00

SCHEDULE 3

FACILITY	ENTRIES	ал - тала н 1 5 ан - т	AVE. TIME	AVAILABLE	OWNER	PEND	INTEF	RETRY	DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY1 DUMY3 DUMY3 DUMY3	15 122 10 97 55 50 80 471	$\begin{array}{c} 0.794 \\ 0.637 \\ 0.640 \\ 0.555 \\ 0.488 \\ 0.397 \\ 0.270 \\ 0.270 \\ 0.228 \\ 0.166 \\ 0.007 \\ 0.002 \\ 0.000 \\ 0.011 \end{array}$	$\begin{array}{c} 2166.67\\ 2171.25\\ 2183.33\\ 2271.60\\ 2219.78\\ 2320.14\\ 2282.60\\ 2213.80\\ 389.00\\ 68.76\\ 3.95\\ 0.86\\ 0.00\\ 0.99\end{array}$		00000000 4000000	0000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000	000000000000000000000000000000000000000
QUEUE	MAX	CONT. E	NTRIES ENTR	IES(0) AVE.	CONT.	AVE.T:	IME AV	E.(-0)	RETRY
101 102 103 104 105 106 107 108 CNTR CAP1 CAP2 CAP3 CAP4		000000000000000000000000000000000000000	15 12 12 12 10 7 5 5 79 80 10 4 71	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	01 00 01 02 03 03 02 01 00 00 00 00 00	20.0 40.5 75.1183.1 183.1 154.1 43.1 5.1 0.1 0.1	00 3 50 4 50 4 70 3 70 5 80 3 80 2 80 2 80 2 80 80 80 80 80 80 80 80 80 80 80 80 80	00.00 0.00 56.00 75.50 41.50 87.00 17.00 42.11 72.83 30.33 0.00 27.35	000000000000000000000000000000000000000
STORAGE	CAF.	REMAIN.	MIN. MAX.	ENTRIES 4	AVL. A	IVE.C.	UTIL.	RETRY	DELAY
CAP6 CAP1 CAP2 CAP3 CAP4 CAP5	2 22 22 23 33	NNNNN	0 22 0 22 0 22 0 22 0 22 0 23 0 33	515 80 106 106 471 471	1 1 1 1 1	0.56 0.24 0.18 0.17 0.81 0.52	0.281 0.119 0.092 0.084 0.271 0.174	000000000000000000000000000000000000000	0000000

	MEAN	STD.DEV.	RETRY RANG	5E	FREQUENCIA	63%. J.
ONTE		32.66	° _	Û	AR	LT LT
			0 - 60 - 120 -	60 120 180	43 11 2	84.87 97.98 100.00
CAP1	5.46	21.81	0 - 30 - 60 -	0 60 90	74 2 2	92.5 0 95. 00 97.50
			120 -	150	1	100.00
CAP2	0.86	5.71	20 - 0 - 0 -	0 30 60	103 2 1	97.17 99.02 100.00
CAP3	0.00	0.00	0	0	106	100.00
CAF-4	1.16	6.34	0			
			0 - 30 - 60 -	0 30 60 70	451 16 2 2	95.75 99.15 99.58 100.00
TAELE	MEAN	STD.DEV.	RETRY RAN	GE	FREQUENCY	CUM. %
TOTAL37	4116.32	150.71	0 3840 - 4080 - 4320 - 4560 -	4080 4320 4560 4800	25 27 4 1	43.86 91.23 98.25 100.00
TGTALT2	4719.33	118.58	0 4320 - 4560 - 4800 -	456 0 4800 5040	6 23 13	14.29 69.05 100.00
TABLE	MEAN	STD.DEV.	RETRY RAN	IGE	FREQUENCY	CUM. %
AREA1	20.00	77.46	0 0 -	0 300	14	93.33 100.00
AREA2	0.00	0.00	o _	0	12	100.00
AREA3	40.50	140.30	300 - 0	000	11 1	91.67 100.00
AREA4	75.70	160.78	300 <u>-</u> 0 -	0 600	<mark>8</mark> 2	80.00 100.00
AREA5	118.11	311.87	0 - 0 - 700 -	0 300 1200	7 1 1	77.78 88.89 100.00

TABLE	MEAN	STD.DEV.	RETRY RANGE		FREQUENC	cur. X
AREAS	183.27	7:4.84	0 – 300 – 800 –	0 600 900	5 1 1	71.43 85.71 100.00
AREA7	154.80	230.21	0 – 0 – 300 –	0 300 60 0	3. 1 1	60.00 80.00 100.00
AREA8	43.40	97.05	°	0 300	4	80. 00 100.00

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Thesis

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